



# M-2 DRILL RIG

## The #1 Pro Rig In America

- ◆ Dual switch/outlet control panel & amp meter
- ◆ 4 Spoke Handle
- ◆ Precision ground & chrome plated 2-7/8" square mast
- ◆ Quick changeover from vacuum to anchor base
- ◆ 10" bit capacity (up to 36" with spacers and a hydraulic motor and pillow block)
- ◆ 6" wheels for better mobility

### Order Complete:

Our Combination rig includes a combination anchor/vacuum base, mast, carriage, control panel, vacuum pump, ceiling jack, motor mount plate and your choice of drill motor. Our Anchor rig is the same as above except for its smaller anchor base and does not include a vacuum pump. Select from P/N's listed below.

### M-2 Complete Drill Rigs

Motor	RPM	Safety Override	Combination Rig P/N	Anchor Rig P/N
20 Amp Core Bore	350/900	Slip Clutch	4241050	4541001
20 Amp Milwaukee	300/600	Slip Clutch	4241048	4241009
20 Amp Milwaukee	450/900	Slip Clutch	4241059	4241003
20 Amp Milwaukee	600/1200	Slip Clutch	4241049	4241010
15 Amp Milwaukee	500/1000	Slip Clutch	4241051	4241006
15 Amp Milwaukee	375/750	Slip Clutch	4241054	4241007
23 Amp Weka DK22	300/640/960	Slip Clutch	4241068	4241008
23 Amp Weka DK22S	420/880/1300	Slip Clutch	4241069	4241011

### Or, Build Your Own:

Select one of the drill stands shown below, add drill motor, control panel/on-off switch, and vacuum pump as required for your application. Drill stands include a base, mast\*, carriage, ceiling jack and motor mount plate.

\* Call factory for special length masts

Anchor Drill Stand *		Combo Drill Stand *		Large Anchor Drill Stand * P/N 4241064
Std. P/N 4241100	Angle P/N 4241110	Std. P/N 4241055	Angle P/N 4241056	

\* Motor mount (part number 4648033) required if using a WEKA drill motor with M-2 anchor, M-2 combination or M-2 large anchor drill stand.



**M-2 Complete Combination Rig**  
(23 Amp WEKA- Part No. 4241068)

Location to drill anchor hole:

12" = M-2 Combo Rig;

12" = M-2 Combo Rig; 12-1/2" = M-2 Anchor Rig (Web)

### M-2 Drill Rig Dimensions

	Anchor Stand	Combo Stand	Large Anchor
A.	44"	44"	44"
B.	23-1/2"	23-1/2"	23-1/2"
C.	5-1/2"	5-1/2"	5-1/2"
D.	2-7/8" (square)	2-7/8" (square)	2-7/8" (square)
E.*	12-1/2"	17"	18-1/2"
F.	17-1/4"	23"	20-1/2"
G.	7"	13-1/2"	15"
H.	23-3/4"	28-1/2"	27"

\* For Core Bore motors